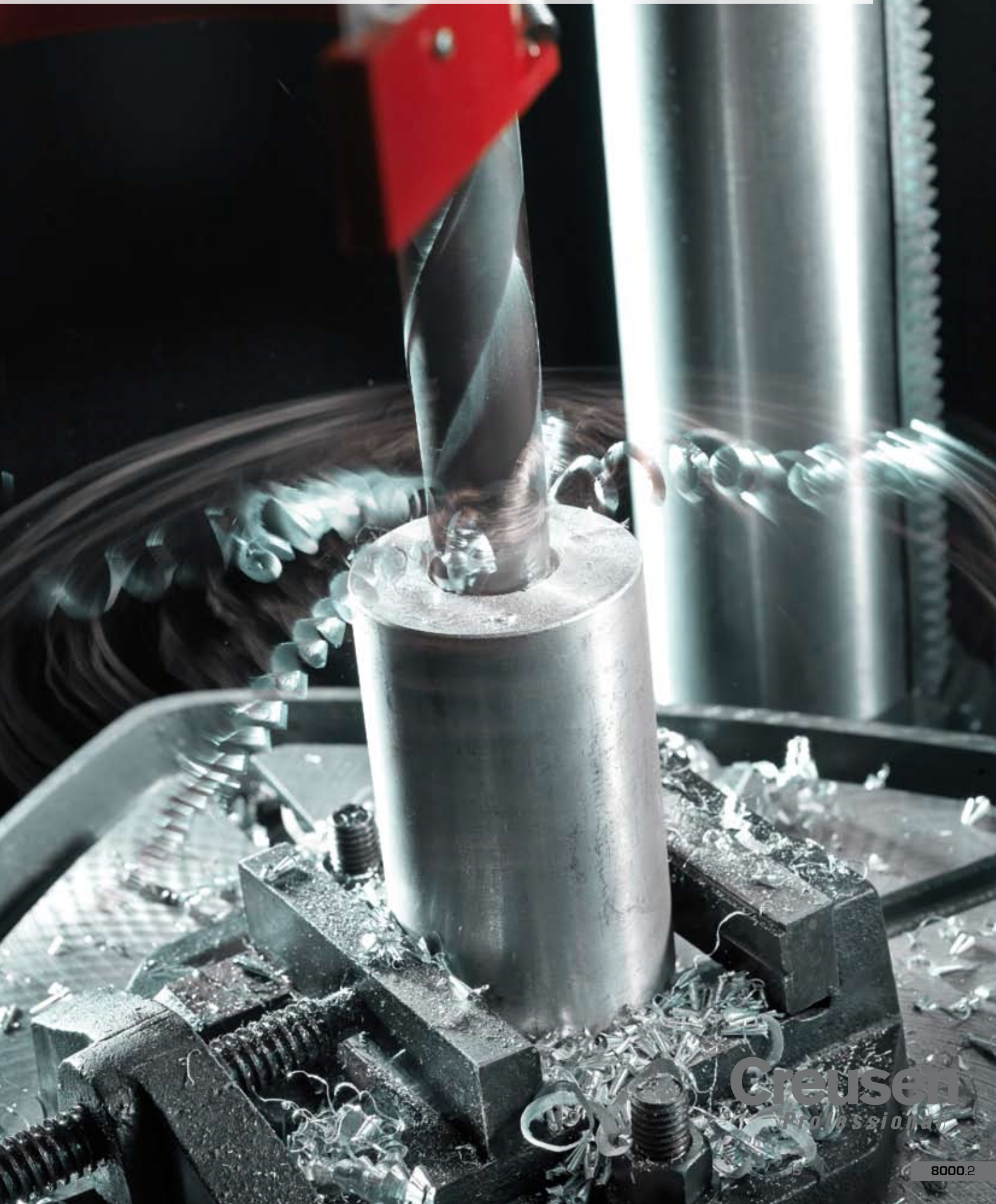


A series of floor-standing and benchtop drill presses for the professional user featuring the quality that you can expect from Creusen. The models are equipped as standard with chuck taper, spindle taper and chuck guard.





## TB 813

1~

Voltage: 230V 1~ 50-60 Hz

art. 009053

Power: 375 W

Speed: 180-2740 rpm

Drilling capacity: 1-13 mm

Spindle taper: 2 max. capacity: 13



## TB 816

1~

Voltage: 230V 1~ 50-60 Hz

art. 009064

Power: 550 W

Speed: 160-3000 rpm

Drilling capacity: 1-13 mm

Spindle taper: 2 max. capacity: 16



## TB 820

1~

Voltage: 230V 1~ 50-60 Hz

art. 009130

Power: 750 W

Speed: 160-3000 rpm

Drilling capacity: 3-16 mm

Spindle taper: 3 max. capacity: 20

## TB 820

3~

Voltage: 400V 3~ 50-60 Hz

art. 009152

Power: 750 W

Speed: 160-3000 rpm

Drilling capacity: 3-16 mm

Spindle taper: 3 max. capacity: 20

MADE IN HOLLAND



### Key to codes

TB	benchtop drill press
813	series 8000 / 13
816	series 8000 / 16
820	series 8000 / 20



<b>KB 820</b>	<b>1~</b>
Voltage: 230V 1~ 50-60 Hz	art. 009185
Power: 750 W	
Speed: 160-3000 rpm	
Drilling capacity: 3-16 mm	
Spindle taper: 3 max. capacity: 20	

<b>KB 832</b>	<b>3~</b>
Voltage: 400V 3~ 50-60 Hz	art. 009240
Power: 1100 W	
Speed: 190-2000 rpm	
Drilling capacity: 5-20 mm	
Spindle taper: 3 max. capacity: 28	

<b>KB 820</b>	<b>3~</b>
Voltage: 400V 3~ 50-60 Hz	art. 009196
Power: 750 W	
Speed: 160-3000 rpm	
Drilling capacity: 3-16 mm	
Spindle taper: 3 max. capacity: 20	



Key to codes	
<b>KB</b>	floor-standing drill press
<b>820</b>	series 8000 / 20
<b>832</b>	series 8000 / 28



## Features

- wide range of spindle speeds
- low noise level

- 1 aluminium pulleys ensure low-noise running
- 2 transmission by 2 V-belts
- 3 micro switch in belt guard for safety
- 4 chuck guard
- 5 spring
- 6 depth scale indicator
- 7 no-volt release switch with emergency power cut off
- 8 switch front
- 9 chuck taper/spindle taper, right-rotating
- 10 precise arbor
- 11 belt tensioner
- 12 smooth running motor
- 13 cast iron feed handle with soft-grip
- 14 thick-walled sturdy column
- 15 working table with finished surface and T-grooves, M14, 360° rotatable
- 16 working table also wet table
- 17 table working height adjustable by toothed rack
- 18 sturdy working table support
- 19 table crank
- 20 solid cast iron base with T-grooves M14
- 21 baseplate fixing openings





TB 813



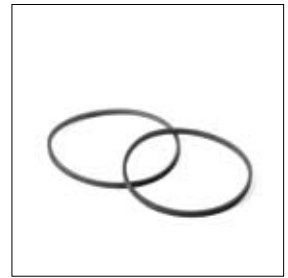
Motor 1~  
art. 782085



Switch with no-volt release  
and emergency power cut  
off  
art. 449867



Switch front  
art. 241120



V-belt  
front K-508 art. 241131  
rear K-19 art. 241142



Spindle pulley 4 step  
art. 241153



Idler pulley with shaft  
and bearings 4 step  
art. 241164



Motor pulley 4 step  
art. 241175



Fixing nut per 2 pieces  
art. 240301



Chuck guard  
art. 240141



Chuck taper  
B13-16  
art. 240145



Depth scale indicator  
art. 241197



Coiled spring  
art. 241208



Feed handle with tube  
art. 241219



Table crank  
art. 240042



Micro switch  
art. 240446



Drill press vice 75 mm  
art. 009400

## TB 816



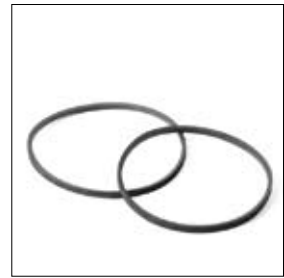
Motor 1-  
art. 782089



Switch with no-volt release  
and emergency power cut  
off  
art. 449867



Switch front  
art. 240202



V-belt  
front M-26 art. 240378  
rear M-24 art. 240400



Spindle pulley 4 step  
art. 240367



Idler pulley with shaft  
and bearings 4 step  
art. 240411



Motor pulley 4 step  
art. 240433



Belt tensioner  
art. 240312



Fixing nut per 2 pieces  
art. 240301



Chuck guard  
art. 240141



Chuck taper B16  
art. 240152



Spindle taper MK2  
art. 240163



Depth scale indicator  
art. 240246



Coiled spring  
art. 240236



Feed handle with tube  
art. 240345

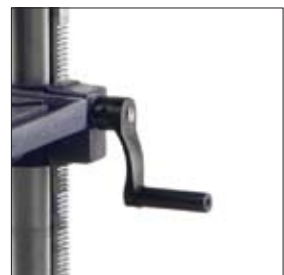


Table crank  
art. 240042



Micro switch  
art. 240446



Wedge  
art. 240119



Drill press vice 100 mm  
art. 009405

TB 820  
KB 820



Motor 1~ **art. 782100**  
Motor 3~ **art. 782111**



Switch with no-volt release  
and emergency power cut  
off  
1~ **art. 449867**



Switch front  
**art. 240631**



V-belt  
front A-29 **art. 240730**  
rear A-27 **art. 240741**



Spindle pulley 5 step  
**art. 240719**



Idler pulley with shaft and  
bearings 5 step  
**art. 240752**



Motor pulley 4 step  
**art. 240774**



Belt tensioner  
**art. 240664**



Fixing nut per 2 pieces  
**art. 240301**



Chuck guard  
**art. 240587**



Chuck taper B16  
**art. 240598**



Spindle taper MK3  
**art. 240609**



Depth scale indicator  
**art. 240246**



Coiled spring  
**art. 240236**



Feed handle with tube  
**art. 240699**



Table crank  
**art. 240042**



Micro switch  
**art. 240446**



Wedge  
**art. 240119**



Drill press vice 100 mm  
**art. 009405**



Clamping kit M14, 58 pieces  
**art. 009460**



## KB 832



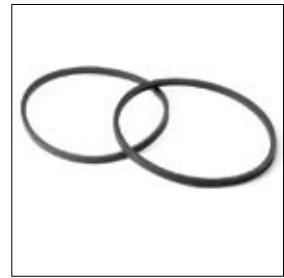
Motor 3-  
art. 782122



Switch with no-volt release  
and emergency power cut  
off  
art. 449889



Switch front  
art. 240950



V-belt  
front A-750 art. 241060  
rear A-737 art. 241071



Spindle pulley 4 step  
art. 241038



Idler pulley with shaft and  
bearings 4 step  
art. 241082



Motor pulley 4 step  
art. 241105



Belt tensioner  
art. 240664



Fixing nut per 2 pieces  
art. 240301



Chuck guard  
art. 240587



Chuck taper B22  
art. 240895



Spindle taper MK3  
art. 240906



Depth scale indicator  
art. 240972



Coiled spring  
art. 240962



Feed handle with tube  
art. 240699



Table crank  
art. 240830



Micro switch  
art. 240446



Wedge  
art. 240119



Drill press vice 150 mm  
art. 009427



Clamping kit M14, 58 pieces  
art. 009460